REQUEST FOR QUOTATION

Band Uniforms

Solicitation Number: QT1707

Description: Band Uniforms for St. John’s High School

Date: May 2, 2017

SUBMIT OFFER BY: May 17, 2017 by 2:00 PM

PROCUREMENT OFFICIAL CONTACT: Procurement Services
Attention: Michelle Wright
3999 Bridge View Drive
North Charleston, SC 29405
Phone: 843-566-1817
Email: Michelle_Wright@charleston.k12.sc.us

ALL REQUESTS FOR QUOTATIONS MUST BE SIGNED BY A COMPANY OFFICIAL DULY AUTHORIZED TO BIND AN AGREEMENT FOR THAT COMPANY.

You must submit a signed copy of this form with your offer. By submitting a bid or proposal, You agree to be bound by the terms of the Solicitation. You agree to hold your offer open for a minimum of ninety (90) calendar days after the Opening date.

<table>
<thead>
<tr>
<th>Print Name of Offeror (Full legal name of business submitting the offer)</th>
<th>Date Signed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Authorized Signature (Person signing must be authorized to submit binding offer to enter contract on behalf of Offeror named above.)</td>
<td>Taxpayer Identification No.</td>
</tr>
<tr>
<td>Title (Business title of person signing above)</td>
<td>Telephone Number</td>
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<tr>
<td>Printed Name (of person signing above)</td>
<td>Facsimile Number</td>
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<tr>
<td>Company Address (Street, City, State &amp; Zip Code)</td>
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</tr>
<tr>
<td>Contact Person (if different than authorized signature)</td>
<td>Email Address</td>
</tr>
<tr>
<td>Telephone Number</td>
<td>Facsimile Number</td>
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</tbody>
</table>
OFFEROR’S TYPE OF ENTITY:

- Small Women Minority Business Enterprise (Please Check appropriate boxes)

  - ☐ MBE – Native American Owned
  - ☐ MBE – African American Owned
  - ☐ MBE – Asian American Owned
  - ☐ MBE – Hispanic Owned
  - ☐ Women Owned Small Business Certified
  - ☐ Women Owned Small Business Non-Certified
  - ☐ Minority Owned Small Business Certified
  - ☐ Minority Owned Small Business Non-Certified
  - ☐ HUB Zone Small Business
  - ☐ Small Business Certified
  - ☐ Small Business Non-Certified
  - ☐ Corporation
  - ☐ Partnership
  - ☐ Sole Proprietor
  - ☐ Other ____________________________

INSTRUCTIONS TO BIDDERS

- Only one copy of the quote is required, unless specified elsewhere herein.

- By submission of a quote, you are guaranteeing that all goods and services meet the requirements of the quote during the contract period.

- Tie quotes will be resolved as outlined in the Charleston County School District Procurement Code.

- Do not include any sales taxes in the quote price shown that the District may be required to pay. This procedure is necessary by S.C. Tax Commission Sales and Use Tax Regulation 117-174.95.

- The District reserves the right to reject any and all quotes and to cancel the solicitation.

- Unit prices will govern over extended prices unless otherwise stated in quote.

- Quote prices which include all handling, packing and transportation charges.

- Delivery by the contractor to a common carrier does not constitute delivery to the District. Any claim for loss or damage shall be between the contractor and the carrier.

- If items have brand name and/or model number, specify same in the quotation.

- Email quotes will be accepted.

- Faxed quotes will be accepted. Fax quotes to (843) 566-1972. It is not sufficient to confirm mailing prior to deadline. The fax machine is located in a common area with multiple users. The District accepts no responsibility for maintaining confidentiality or non-receipt of faxed quotes or faxed quotes received after deadline.

- It is the quoting firm’s responsibility to meet the quotation deadline.

- Contractor agrees to accept payment by the District Purchasing Card for no extra charge. The Purchasing Card is issued by Visa. The purchasing card allows state agencies to make authorized purchases from a vendor without the requirement to issue a purchase order.
GENERAL PROVISIONS/CONDITIONS

AFFIRMATIVE ACTION: The successful bidder will take affirmative action in complying with all Federal and State requirements concerning fair employment and employment of the handicapped, and concerning the treatment of all employees, without regard or discrimination by reason of race, color, religion, sex, national origin or physical handicap.

AMENDMENT: All amendments to and interpretations of this quote shall be in writing from Procurement Services. The Procurement Official shall not be legally bound by any amendment or interpretation that is not in writing.

CHEMICALS AND OTHER HAZARDOUS MATERIALS: Chemicals and other hazardous materials will be properly labeled and Material Safety Data Sheets (MSDS) will be provided when shipping such materials to the District. Vendors are required to send updated MSDS when properties of materials are changed and/or physical and health instructions become different.

CONTRACT ADMINISTRATION: Questions or problems arising after award of this contract shall be directed to Procurement Services, 3999 Bridge View Drive, North Charleston, SC 29405, (843) 566-8138.

CONTRACTOR'S AND SUBCONTRACTOR'S INSURANCE: (Applies only to services contracts)

A. Contractor shall not commence work under this contract until all insurance required hereunder has been obtained and such insurance has been approved by Procurement Services, nor shall the contractor allow any subcontractor to commence work on a subcontract until all similar insurance required of the subcontractor has been obtained and approved. Approval of the insurance by Procurement Services shall not relieve or decrease the liability of the contractor hereunder.

B. Compensation and Employer's Liability Insurance: The contractor shall take out and maintain, during the life of this contract, the statutory Workmen's Compensation and Employer's Liability Insurance for all employees to be engaged in work on the project under this contract and in case any such work is sublet the contractor shall require the subcontractor similarly to provide Workmen's Compensation and Employer's Liability Insurance for all of the latter's employees to be engaged in such work.

C. Bodily Injury and Property Damage Liability Insurance: The contractor shall take out and maintain, during the life of this contract, such Bodily Injury Liability and Property Damage Liability Insurance and Automobile Bodily Injury Liability and Property Liability Insurance as shall protect the contractor and any subcontractor performing work covered by this contract from claims for damages for personal injury, including accidental death, as well as from claims for property damage which may arise from operations under this contract whether such operations be by the contractor or by any subcontractors or by anyone directly or indirectly employed by either of them and the amounts of such insurance shall not be less than:

1. Bodily Injury Liability insurance in an amount not less than one hundred thousand dollars ($100,000.00) for injuries, including wrongful death on any person and subject to the same limit for each person in an amount not less than three hundred thousand dollars ($300,000.00) on account of one accident.

2. Property Damage Insurance in an amount not less than one hundred thousand dollars ($100,000.00).

D. Owner's Protective Liability Insurance: The contractor shall take out, furnish to Procurement Services and maintain during the life of this contract, complete Owner's Protective Liability insurance in an amount as specified in Paragraph (C) above, for Bodily Injury Liability Insurance and for Property Damage Liability Insurance...

DEFAULT: In case of default by the contractor, the District reserves the right to purchase any or all items in default in the open market, charging the contractor with any additional costs. The defaulting contractor shall not be considered a responsible bidder until the assessed charge has been satisfied.

DISCUSSION WITH BIDDERS: Discussions may be conducted with apparent responsive bidders for the purpose of clarification to assure full understanding of the requirements of the invitation for bids. All bids, in the procurement official’s sole judgment needing clarification shall be accorded such an opportunity.
NON-APPROPRIATIONS: Any contract entered into by the District resulting from this quote shall be subject to cancellation without damages or further obligation when funds are not appropriated or otherwise made available to support continuation of performance in a subsequent fiscal period or appropriated year.

PUBLICITY RELEASES: Contractor agrees not to refer to award of this contract in commercial advertising in such a manner as to state or imply that the products or services provided are endorsed or preferred by the District.

REJECTION: The District reserves the right to reject any quote that contains prices for individual items or services that are unreasonable when compared to the same or other quotes if such action is in the best interest of the District.

SAVE HARMLESS: (This clause does not apply to quotes for service requirements.) The successful bidder shall indemnify and save harmless the District and all District officers, agents, and employees, from all suits or claims of any character brought by reason of infringing on any patent, trade mark or copyright. Bidder shall have no liability to the District if such patent, trade mark or copyright infringement or claim is based upon the Bidder's use of material furnished to the Bidder by the District.

S. C. LAW CLAUSE: Upon award of a contract under this quote, the person, partnership, association, or corporation to whom the award is made must comply with the laws of South Carolina which require such person or entity to be authorized and/or licensed to do business with this State. Notwithstanding the fact that applicable statutes may exempt or exclude the successful bidder from requirements that it be authorized and/or licensed to do business in this State, by submission of this signed bid, the bidder agrees to be subject to the jurisdiction and process of the courts of the State of South Carolina as to all matters and disputes arising or to arise under the contract and the performance thereof, including any questions as to the liability for taxes, licenses, or fees levied by the State.

TERMINATION: Subject to the conditions below, the contract may be terminated for any reason by Procurement Services providing a thirty (30) day advance notice in writing is given to the contractor.

For Convenience: In the event that this contract is terminated or canceled upon request and for the convenience of the District without the required thirty (30) days advance written notice, then the District may negotiate reasonable termination costs, if applicable. For Cause: Termination by the District for cause, default or negligence on the part of the contractor shall be excluded from the foregoing conditions; termination costs, if any, shall not apply. The thirty (30) days advance notice requirement is waived and the default clause in this bid shall apply.

SPECIAL NOTES

Questions and bids should be directed to Procurement Official:
Michelle Wright
3999 Bridge View Drive
North Charleston, SC 29405
843-566-1817
Michelle_Wright@charleston.k12.sc.us
SCOPE OF WORK

CCSD needs to obtain Band Uniforms for St John’s High School.

*ALL ITEMS MUST BE DELIVERED 12 WEEKS UPON RECEIPT OF ORDER.

School & Address:
St John’s High School, 1518 Main Road, Charleston, SC 29455

<table>
<thead>
<tr>
<th>ITEM NUMBER</th>
<th>ITEM DESCRIPTION</th>
<th>Qty</th>
<th>Unit Price</th>
<th>Extended Price</th>
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<tbody>
<tr>
<td>Shanko</td>
<td>Plum 14”White and Blue Feathers Interspersed</td>
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<tr>
<td>Coat</td>
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<tr>
<td>Jumpsuit</td>
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<tr>
<td>Shanko Box</td>
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<td></td>
<td></td>
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<tr>
<td>Garment Bag</td>
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TOTAL
SCOPE OF PROPOSAL

GENERAL SPECIFICATIONS

Band uniforms are a substantial investment, and these uniforms must withstand extensive wear and tear. Therefore, it is imperative that the District invest in uniforms of the highest quality. The following specifications are provided to offer equal opportunity to all Offerors, within the framework of standards of quality and design herewith established. Basic outside materials offered by the Offeror shall be so designated or equal. All equals or substitutes shall be so designated. Failure to do so will disqualify the proposal. The District feels the standard styles, materials, linings, and sundry items are equally available to all reputable manufacturers. Any Offeror desiring to use any materials or construction practices as a substitute must also submit satisfactory proof in a separate letter attached to your proposal that the proposed substitution is of equal or better quality than the construction and/or material(s), etc., specified.

DEVIAITION FROM SPECIFICATIONS

Any deviation from these specifications must be documented on the enclosed deviation form. It is the intent of the school for the uniform to be manufactured strictly adhering to these construction and design specifications and deviations are not expected. If deviations are not documented fully, the bidder may be disqualified.

It is the intention of the District to offer equal opportunity to all Offerors. The use of company names when referring to styles are for descriptive purposes only and are not intended to be restrictive. Materials and items referred to in these specifications are available to all firms.

DELIVERY

It is the desire for all uniforms to be delivered on or before July 30, 2017. Please provide a delivery date on the cost proposal. Delivery shall be a factor in award; therefore, the District reserves the right to take into consideration date of delivery and give preference to the Offeror with an earlier delivery date.
DELIVERY CHARGES

All deliveries shall be FOB destination, freight fully prepaid by the vendor. The District will not accept proposals that contain separate charges for delivery or shipping. The prices submitted must include all delivery and or shipping charges to the delivery point specified on the purchase order. Delivery constitutes placing the item(s) delivered in the building and setting them in place at the point designated by an authorized representative of the District. No personnel or equipment will be supplied the District or specified school to handle or unload any items being received by the District or specified school. No common carrier/drayage charges will be honored by the District.

Delivery time is of the essence in the award of this contract. Offeror must take this into consideration when preparing their proposals. If delivery cannot be made by the date specified above, state on the cost proposal an exact date that delivery can be made. The District reserves the right to reject proposals that cannot comply with the specified delivery time.

3.9 INSPECTION AND DELIVERY

Each uniform is to be thoroughly inspected before shipment. All thread ends to be picked and cut. Specifications, trim, and detail to be critically checked for each individual garment before shipment. Imperfections shall be corrected before the uniforms are shipped. Uniforms are to be shipped complete with hangers (plastic) in containers. Each wardrobe container shall be marked on the exterior to indicate the wearer number of each uniform enclosed. The uniforms shall be ready-to-wear without cleaning or pressing. Upon receipt of shipment, the receiver shall take inventory, note any damage, and advise the uniform manufacturer in detail. Trousers and accessories, such as sashes, drops, etc., could be bulk packed unless otherwise specified.

LABELING

All basic uniform garment parts such as coats, bibbers, etc., must show contents and percentage of contents of fabric used in that particular part of the uniform. This is required under law by the Federal Labeling Act. There must also be care instructions showing on each above-mentioned part.

PACKING

Each uniform is to be packed individually in a see-through plastic bag with the identification numbers, required on all uniform garment parts, clearly marked for easy distribution.
FABRIC SPECIFICATIONS

Dacron/Wool blend fabrics must be cold water and alcohol sponged, decanted and inspected. The Certification of Proof of Sponging provided with this proposal shall be completed and returned with your proposal. Since this process is critical in the avoidance of excessive shrinkage, failure to submit this certification in writing will be cause for disqualification of the bidder.

Examine all specifications carefully. It is the intent of the buyer to audit each sample for strict compliance to the specifications. These specifications encompass methods and materials yielding only the highest quality garment, through specifying only the highest quality materials, components, accouterments and designate only time-proven tailoring of the highest standard. Make note that some methods and materials have been judged inferior and unacceptable and are so noted herein. These standards are so stated to insure a garment having a functional lifetime retention period of at least 8 to 10 years, with normal care and maintenance being exercised.

A. WOOLEN MATERIALS: Mill and Mill-Weight are listed in the Uniform Specifications with required shades. When specified, this refers to Premium Quality 100% all wool fine wale whipcord:

1. Having been specially treated with the exclusive double dyeing process using CHROME BOTTOM DYES, applied in the most effective manner known, insuring color consistency in lot after lot.

2. London cold-water sponged and live steam shrunk, meeting United States Standard Shrinkage Specifications of not more than 1%.

3. Treated with water-repellent finish by the immersion method, thus imparting water repellency by yielding to not less than a 100-spray rating, and insuring additional resistance to wear by abrasion. Spraying treatment not acceptable.

4. Treated with nationally known and recognized process insuring COMPLETE GUARANTEE against moth or silverfish damage. This process must be applied by the immersion method and no spray-on treatments will be acceptable.
B. **DACRON-WOOL MATERIALS**: Mill, Mill-Weight and specific shades are found in the Uniform Specifications. This material, when specified, refers to material containing 55% Dacron Polyester and 45% Wool. As with all woolen materials, this will be first quality with no flaws or imperfections allowed. This material must be finished with S.E.T. or Zepel scientifically engineered Crease Retention and Stain Resistant treatments, thus protecting the material against both oil and water-based stains, as well as assuring the best possible crease retention. The material is to be permanently moth-proofed and guaranteed in the same manner as the all-wool material above. Water repellency to be insured by proper treatment.

C. **POLYESTER MATERIALS**: Specific shades are found in the Uniform Specifications and as with all-wool and Dacron wool materials, will be first quality with no flaws or imperfections. The material is, by its nature, a water and stain repellent fabric, thus eliminating the need for a special treatment. Because there is no wool content, moth-proofing this fabric is not necessary.

**IMPORTANT**: ALL OFFERORS are to submit, along with their bids, a certificate stating that the fabrics used in the manufacture of the uniforms will be exact materials called for in the specifications and will be FIRST QUALITY. This certificate must be signed by an official of the Company. BIDDERS NOT FURNISHING THIS CERTIFICATE WILL BE DISQUALIFIED. NO FABRIC DEVIATIONS ARE ACCEPTABLE.

**COAT SPECIFICATIONS – HARD AND SOFT COLLAR**

**GENERAL**

Due to the unique requirements of a band coat (relative to the number of different wearers, minimum care received, wearing conditions and life expectancy), special patterns, materials, design and construction methods must be applied. These specifications speak directly to the requirements of construction, which allow for professional washing.

**PATTERNS**

A. Coat patterns are special band uniform patterns with additional “ease” to allow for freedom of movement, wearing of clothing underneath and the convenient re-issue from year-to-year. Fashion or standard patterns do not allow enough room. Merely upgrading to oversized patterns will result in an unsightly and cumbersome fit.

B. Computer generated patterns will provide proper fit for all male and female band members, with no restrictions or limitations as to chest size. Likewise, sizes will be assigned in needed “lengths” from XXS through XXL. Coats will be patterned for EACH even numbered chest size, rather than just generic S, M, L, etc.

C. Patterns are to be marked and graded using a computerized system to insure accuracy and updated patterns.
SIZING

A. Measurements will be taken by a factory-trained representative.
B. Sizes are analyzed by a sizing computer system assigning the closest standard proportion size to each wearer in order to permit re-issuing in subsequent years and to provide a reasonable fit for the initial wearer.
C. In the event the initial wearer cannot wear a standard proportion size, a special pattern will be employed to insure a reasonable fit.

3.16.4 FABRIC

A. The shell fabric is Xtreme Dri polyester/synthetic, providing enhanced air permeability that differentiates it from generic polyester fabrics.
B. Xtreme Dri lifts moisture away from the wearer, which keeps the body cooler in warm weather and warmer in cold weather. It is stain resistant, tear resistant, odor resistant, quick drying, colorfast, and will not pill. Xtreme Dri is different than the standard polyesters that have been available to the band uniform industry, including, but not limited to 1933 (a.k.a. 4892), 420, 960, 6248, 4030 and 460. Standard polyester fabrics are not acceptable substitutes for Xtreme Dri.
C. Since Xtreme Dri is a proprietary exclusive fabric, any vendor may bid on what they consider their best available polyester for the project. However, any and all deviations must be thoroughly documented.

LINING

A. Coat linings are cut from a separate set of patterns designed to fit each specific coat size and style. Linings are not cut from coat shell patterns then cut down to try and fit.
B. Linings are “FIRST” quality Aerocool polyester/taffeta 97GR/Yd, woven to absorb and evaporate moisture rapidly by capillary effect. The absorption, diffusion and evaporation system of this lining is designed to maintain cool body temperature and excellent comfort for the wearer.
C. In coat styles that do not utilize a back zipper, the coat lining has a vertical pleat running up the center back. This allows fullness, fit and comfort to the overall performance of the coat.
D. In the armhole area, the coat lining is machine stitched to an ensemble including the outer coat fabric, shoulder pad and sleeve-head. Hand sewing or felling does not provide the durability required for armhole construction.
E. Linings are sewn to the coat bottom edge, and reinforced with pre-shrunk tailoring tape. Straight cut long coats will have an additional ½” lining pleat all around the coat bottom.

BRAID

Only first quality braid shall be used for trim. Braid trim ¼” or wider, is sewn down with two rows of stitching on looped trims as well as straight line. In addition, looped trim is reinforced with a layer of non-woven fabric, permanently bonded to the inside coat fabric surface to inhibit puckering tendencies. See 3.16.25/B for additional information.
BUTTONS

High-quality metal buttons shall be used where specified and they shall be attached by sewing, ring and washer or toggle and washer.

BUTTONHOLES

All coat buttonholes are made with a CUT-FIRST automatic buttonhole machine. The hole is cut first, the edges covered with gimp, then completely sewn to “close” the buttonhole. The buttonhole back is secured and closed with bar tack reinforcement. Gimp is 100% cotton glazed #8 and approximately 8 oz., color matched to the buttonhole thread.

ZIPPERS

A. The style is YKK, heavy duty of color matching VISLON. The zipper is auto-locking and has a “separating” feature for maintenance and durability.

B. Zipper tapes are standard 9/16” width, sewn down with locked safety stitching and bar tacked at each end.

INTERLINING

A. The interlining has optimum four-layer construction. More than four layers creates “STIFFNESS” in the coat fronts, resulting in difficult and uncomfortable arm lift maneuvers in marching bands. Less than four layers results in flimsy construction and therefore a rumpled appearance and reduced durability. In keeping with individual patterns for coat shell fabrics and the linings, higher quality control and an elevated level of haircloth quality is obtained by these multi-layered interlinings being patterned, cut and assembled “IN HOUSE” at the uniform manufacturers facility. This basic construction practice enhances the fit and comfort of the individual uniform (as opposed to “making do” in purchasing these multilayered ensembles and cutting them down to fit the “hundreds” of patterns required for each coat style and chest size).
B. The main layer of the interlining is a Hymo haircloth. This “hair canvas” is a blend of polyester, viscose rayon and genuine natural hair, which gives it soft resilience. This canvas is 100% washable with no shrinkage or loss of rigidity. The layer extends the complete length of the coat front, from shoulder seam down to the coat bottom.

C. The second layer is a resilient 27.6% rayon/72.4% polyester canvas “MONO-FLEX” chest piece 4.2 ounce in weight. Its dimensions are 6” wide x 6 ¾” long and extends downward from the upper chest area.

D. The third layer is another piece of hair canvas (as per “B” above) 8” wide and 12” long, extending downward from the upper chest area, and completely covering the MONO-FLEX.

E. The fourth layer is a ⅛” thick padding of 3.6 ounce 100% polyester non-woven material that is soakable and non-shrinkable. This white chest piece pad extends approximately 6” below the armhole.
NOTE: In white coats and other light color fabric shades, a piece of thin Poly-sil white curtain is added to prevent “shadowing” of the haircloth inter liner through the outer coat fabric.

F. This entire multilayered inter liner shall be sewn together with a series of eight to ten rows (depending on chest size) of zig-zag stitching spaced approximately 1” apart. This is the optimum number of rows as recommended by the garment industry standards. Too many rows will reduce the flexibility, comfort and fit. Too few rows will limit durability and lifetime.

G. The interliner is then secured to the coat shell fabric and coat lining, in the neckhole, armhole, bottom front and along the coat closure edge. A tailoring tape of 100% PIMA cotton, triple cold water shrunk, is included in these seams for added durability. The interlining is NOT sewn into the shoulder seam, nor the side of the coat. This allows flexibility and “give” to the entire coat front construction.

NOTE: The above construction is a time proven, traditional procedure. Under no circumstances are the haircloth and sewing operations to be substituted with a fusing or gluing operation. Certain areas of the coat should have a small reinforcement piece of pellon fused to the outer fabric. These will be designated and detailed later; they serve as essential parts in the overall durability and appearance of the garment. However, as previously stated, the large chest pieces and foundation interlining must NOT be fused.

ARMHOLES

A. Armholes shall be oval shaped and allow sleeve to be pitched forward 3-4 degrees to maximize comfort and ease of movement with minimum distortion to the coat.
B. The armhole shall be reinforced with ¼” pre-shrunk cotton tape all around to prevent stretching in the armhole.
C. The entire armhole shall employ machine lock stitching. Hand or machine “felling” will not be accepted.
D. The underarm portion of the armhole will have a bi-swing gusset allowance that allows freedom of movement.

SHOULDER PADS

A. Shoulder pads shall be high quality, dry-cleanable and non-absorbent.
B. Shoulder pad size shall be minimum 9” long x 4 ½” wide on regular width coat styles. Special “extended width” shoulder coats will have a larger shoulder pad measuring 9” long x 6 ½” wide. Shoulder pads are a “hard form” construction, consisting of several layers of non-woven material. The layers are permanently attached together with a “needle punch” process. Among the layers, near the top side, is a reinforcing ply of scrim, which adds dimensional stability to the assembly. A final layer of natural fiber is applied as a covering. The shoulder pads are guaranteed for the lifetime of the garment. Dry cleaning is recommended, but the shoulder pad is also compatible with water.
C. Shoulder pads consisting merely of PIMA cotton covered with a porous fabric and held together with loose basting stitches, will not endure the many years of dry cleaning, exposure to the elements and the demands of marching band wear. The tendency is for a “wadding” of the cotton core. This type of shoulder pad is NOT acceptable.

**SLEEVE HEADS**

The sleevehead provides fullness and shape to the top of the sleeve as it is sewn to the coat body. It consists of a separate strip of material used for the white chest piece pad in the interlining (10E). The sleeve head has a length of 14” and is equally positioned over the shoulder, to the front and back of the upper sleeve seam. The finished width is 2 ¼” at lower front, and tapers to a 1 ¾” width at lower back. The construction consists of a ¾” turnback on the armhole edge, and has a seam spaced ½” from the edge. Sewn into the lower front portion of the white pad strip, is a 2 ½” x 4 ½” piece of “haircloth” as described in the Interlining section (10B). The result of this “IN HOUSE” manufactured sleeve head is a substantially improved “body” in the entire sleeve/shoulder area, particularly when lettering or other embroidery trim is specified.

![Sleeve Head Diagram](image)

**SLEEVE STITCHING**

A. Sleeves shall be set with machine lock stitch to insure proper distribution of fullness and durability.  
B. Fullness shall be sheered in by top-feed sewing machines.

**ARMHOLE LINING FINISH**

A. The bottom of the sleeve armhole shall be lock-stitched through two layers of lining, two layers of fabric and arm shield.  
B. The top shall be sewn through the coat lining, sleeve fabric, sleeve head, shoulder pad and shoulder strap with lock stitching.  
C. The entire armhole has tailoring tape all around.  
D. “Felling” by hand or machine is not acceptable when closing the armhole.
A. All seams in high stress areas are reinforced with tailoring tape to prevent stretching, and add durability to the seam. These tapes are pre-shrunk.

B. Areas of this taping procedure include the following:
   1. All around the neck opening where collar joins the coat.
   2. Coat closure edges and completely around the bottom.
   3. Complete circumference of the armhole.
   4. Shoulder seams from collar (neck opening) to sleeve seam - except canopy coats.
POCKETS

A. All inside pockets shall be constructed with a pocket welter and shall be reinforced with a non-woven fabric.  
B. Pocketing material shall be 80/20 poly cotton, 100% poly fill, pre-cured finish, 3.05 YPP, 78/54 twill weave.  
C. Upper and lower welt of the inside breast pocket is to be 100% polyester material and pellon backed.  
D. Pocket bag shall be constructed on one piece of pocketing with no open seams at the bottom.  
E. There shall be a tack at each end of pocket opening through all layers of pocketing.  Tacks shall be concealed.  
F. Pockets made of lining or lightweight material shall not be acceptable.

SLEEVE CUFFS

A. Sleeves cuffs will have an approximate 4” turn up, which incorporates both the coat sleeve fabric and lining.  
   This turn back includes a 3/8” binding at lower cuff edge.  
B. The forward and trailing sleeve seams in the 50/50 sleeve pattern are equipped with a series of gripper snap rings and post hardware.  Two posts, spaced 1” apart, are applied to the lower sleeve cuff edge, at both seams in each sleeve.  Six ring style fasteners are positioned starting 2 ½” up from the cuff edge and are spaced 1” apart.  Coats are shipped fully steam pressed, but without a crease at sleeve cuff bottoms.  
C. Sleeve cuffs with extensive cuff trim (appliques, inserts, looped braid designs, embroidery) are reinforced with non-woven material, bonded permanently to the inside of the coat fabric extending up toward the elbow area.  This addition prevents puckering tendencies created by use of fabrics, braids, etc. which each have a different coefficient of stretching.  
D. Shoulder lettering and embroidered logo trim have a reinforced backing layer on the inside of the sleeve.

ARM SHIELDS

A. The arm shield is engineered to minimize the long-term effects of perspiration over the lifetime of the garment.  Perspiration consists of moisture, salts, weak organic acids and body oils.  A whipcord fabric having WICKING properties is specified for use as the arm shield.  (“Felt-like” fabrics that retain perspiration are not in the best interest of the garment).  In addition to the wicking property, this whipcord shield has soil release, high permeability for airflow, and exhibits rapid evaporation.  
B. The arm shield is approximately 4” x 4” in dimension, bound with double folded bias rayon on both sides and the bottom, then machine sewn into the armhole.  
C. Tensile strength and resistance to abrasion are additional advantages of whipcord arm shields as compared to a “felt-like” material.  The minimum abrasion quality is 10,000 on the STROLL FLAT test.
SHOULDER STRAPS

A. Both the upper and lower layers of the shoulder strap are inner lined with permanently bonded, non-woven material. This four layer ensemble is secured with an inside hidden stitch then top-stitched all around the edge, set in approximately ¼”. These layers are die-cut to insure exact conformity in shape and size, throughout the lifetime of the garment.

B. Buttonholes are the CUT-FIRST style, having all raw edges reinforced with gimp, then solid stitching as described earlier in the Buttonhole section (item 7).

STANDING HARD COLLAR

A. The collar is one of the highest stress areas in the coat. The collar is cut from a curved pattern. This allows a front “drop” to fit the downward front slope of the natural human body configuration. This item is NOT to be cut in a straight pattern.

B. There are a total of eight layers in this comfort collar construction.
   1. The collar lining of Xtreme Dri fabric, as described in the fabric section (item 4), has a non-woven material, permanently sewn and bonded to the inside.
   2. Sewn directly to the inboard surface of this tandem collar lining construction, centered on the lining and running the circumference of the collar are two layers of 3/8” horse hair braid reinforcement.
   3. The outer collar shell, also made of Xtreme Dri, has a non-woven material permanently sewn and bonded to the inside.
   4. Both the collar lining construction and the outer collar shell construction are sewn to two base layers of heavy duty Pellon forming the finished comfort collar.

   NOTE: The entire sewing operation in the construction of the collar is “machine-sewn”. Hand sewing simply cannot insure the required durability.
“WRAP” COAT COLLAR

The standing collar on the wrap style coat is “soft”, in that there is no inner layer of stiff mylar. This collar generally measures 1 ¾” finished width. The inside lining is a coat shell whipcord having a permanently bonded layer of non-woven fabric to reinforce the collar. The outer layer of the collar is also a coat shell whipcord, having a reinforcing layer of monoflex (resilient canvas of 27.6% rayon/72.4% polyester – 4.2 oz. weight) stitched in. This results in a reinforced “soft” collar having four layers. All exposed edges are turned inward with an invisible row of stitching. A visible row of topstitching is added all around the edge. There are no exposed, rough edges.
COAT TRIM

A. All trim must be sewn to the outer coat fabric before the lining and interlining are joined to the coat. Trim sewn through the interlining and lining is not acceptable.

B. Washable braid trim of ¼” or wider is sewn down with two rows of stitching. This includes looped trims as well as straight line. In addition, looped trim is reinforced with a layer of non-woven fabric, permanently bonded to the inside coat fabric surface, to inhibit puckering tendencies.

SPECIAL COAT STYLES

A. Seamless canopy coat styles will require a “Memory Recovery” system across the upper back and shoulders due to the under construction across each shoulder.

B. The Memory Recovery system is a 2 ½” wide panel of heavy duty light weight elastic, made of 90% (70 denier) nylon and 10% (140 denier) Spandex. It is sewn into each sleeve seam in the coat back area, and extends fully across the coat back. When the wearer of this coat style is in an arms down position, the system is relaxed. During an arm lift maneuver the entire coat back experiences stress and pulling across the shoulders. The Memory Recovery system brings the various fabrics, folds and coat parts, back to the original “EASE” position when arms return downward. This entire process prevents unsightly bulging. The durable elastic panel is included in the manufacturer’s warranty.

SEAMS

The center back seam and side body seams shall be 5/8”. Seams are to be plain with a minimum of 1 ½” total outlet in the side body seams and ¾” in the back seams. Coat is to be completely machine stitched except in areas where tailoring or appearance necessitates other methods. The ends of all seams and stitching shall be back-stitched not less than ¼”. Thread breaks of all stitch types must be secured by stitching back from break ½” to 1”. Coat is to be tailored with a four-piece back, comprised of a center back seam and two additional back body seams curving from sleeve seam downward and running out the coat bottom. Two-piece backs are also available as a buyer’s option, for a “sack” style coat.

THREAD

Threads used throughout the garment will be TEX 40 size, 29/2 gauge and 4.56 lb. tensile strength. All threads used are to be heat resistant, vat dyed, sunfast, dry cleanable pre-shrunk and moisture proof. In areas of multiple color trim panels, a monofilament thread may be indicated. This thread is a 330 denier and has a .008 diameter rating. The manufacturer’s warranty includes all threads used throughout the uniform construction.
JUMPSUIT SPECIFICATIONS – AQUABILITY

GENERAL

Jumpsuits are special marching band construction and design. They shall not employ fashion tailoring techniques, materials and patterns that will not withstand the rigorous end use of band uniforms. Fashion pocketing, waistband material and construction, lightweight snaps and hooks are not acceptable.

PATTERNS

A. The patterns and style must be in keeping with the end use of marching, with maximum capability to be adjusted for fitting a variety of wearers from year to year.
B. They must have ample room for movement and be nonrestrictive for marching, in the seat, thigh and ankle area. The dimensions of a jumpsuit for a 38 regular male, shall not be less than 18” circumference at cuff and 23” at thigh.

FRONT CLOSURE

A. There are two stainless snaps at the top of the fly. Jumpsuits/bibbers with merely one (1) snap at closure are unacceptable.
B. The fly zipper is brass “Y.K.K.” with a double locking slide. There is a metal stop at the base of the fly zipper. The fly teeth will extend completely up under the waistband to prevent the slide from coming off the top of the zipper. Short zippers with teeth not extending under waistband are not acceptable.
C. The outside fly consists of the outer shell fabric, an inner layer of shell fabric, and a middle reinforcing layer of non-woven fabric. The lateral edge of shell fabric on the inside of this fly assembly is completely bound with a polyester bias tape.
D. The inside fly is constructed with a layer of outer shell fabric having two layers of “four way” fabric sewn to the inside. The “four way” material is 80/20 polycotton, 100% poly fill, 3.5 yards per pound, with a pre-cured finish. This inside fly extends down into the four-way crotch and finishes approximately 1 ¼” beyond the four-way. This fly lining is stitched down on both edges, to prevent “rolling”.
NOTE: Both the outside fly and the inside fly have three layer construction.
E. There are two vertical bar tacks on the inside fly lining and one vertical bar tack on the outside of the base of the fly ¾” up from the bottom of the fly. The purpose of the outside bar tack is to eliminate stress on the zipper track and to prevent tearing when the trousers are being put on. This bar tack is vertical to insure maximum number of stitches on the seam, and positioned to be not noticeable.
F. The outside, three layered front fly measures 1 ¾” in width. The inside, three layered front fly measures 2” in width.
CROTCH REINFORCEMENT

A. There is a “four-way” crotch reinforcement consisting of 80/20 poly cotton, 10% poly fill, 3.5 yard per pound, pre-cured finish fabric.
B. There are four, two ply sections, one on each side of the intersection of the fly, seat seam and inseams.
C. Crotch area is clean finished with no pieces extending from top of inseams.
INSEAM
A. The trouser is unhemmed, with the bottom edge finished all around in a serge stitch.
B. The inseam will allow ample length for a cuff hem, and is constructed with a flat seam having a 1” outlet.

SEAMS
A. The center back (seat) seam is finished using two rows of locked chain stitching for seam strength and durability. It is a flat seam with a 2” outlet.
B. The out-seam is secured with a safety double seam stitch.

PERMANENT SUSPENDERS
A. Suspenders are made of whipcord fabric. Color shall match jumpsuits. Nylon webbing shall not be used because the adjusting slide will not remain in set position under tension from movement.
B. Suspenders are two-ply, topstitched, and have interlining for body. This will insure the adjustable slide remaining in set position; suspenders will launder or dry clean as well as the jumpsuit.
C. All hardware is unbreakable nylon as used in parachutes and life vests; unbreakable, unbendable and not subject to tarnishing or rusting. It will not cause undue abrasion on jumpsuit during dry clean tumbling.
D. Suspenders are self-faced and interlined with pellon. Lining of belting or pocketing is not acceptable.

PERIMETER SERGING
A. All exposed “raw” edges are finished with a serging stitch of no less than 10 per inch, tight to edge, to prevent fraying.
B. Serging thread is polyester.

SHAKO CONSTRUCTION SPECIFICATIONS

GENERAL
It is important that the shakos be made by the manufacturer of the uniforms. This will insure that all the manufacturer’s quality control practices will be followed. The practices include (but are not limited to), workmanship consistent with uniform, fabric matching, and timely delivery.

BODY
A. Shako body is vacuum-formed high impact styrene .135” gauge white plastic and has high rubber content to prevent cracking. Body is pliable and flexible to conform to wearer’s head, in an “oval” shape, rather than circular or round.
B. There is a separate shell size for each head size.
C. Each hat has a clear ident-a-peek pocket in the inside top with the size imprinted in ¼” letters for ease of issue. Each ident-a-peek contains a card to identify the wearer. A size sticker is also applied to the inside top.
**COVERING**

A. The fabric side covering is pulled down to the bottom edge of the shako body, then turned back 1 ½” up inside the shell. Two rows of stitching secures the side covering to the molded shell. One row is polycore poly wrap thread, lock stitched. The second row is Telex 135 poly-tek thread, also lock stitched. This sewing operation extends all around the entire bottom edge of the molded shako body.

B. The two rows of stitching described in section A above, secure a total of six layers for maximum durability. These layers, from the outside to inside, are: BOTTOM SIDE BAND, VINYL HEADLINER, SIDE COVERING, MOLDED SHAKO BODY, SIDE COVERING TURNBACK and VINYL HEADLINER TURNBACK.

**HEADLINER AND SPECIAL FEATURES**

A. Headliner shall be cotton backed, expanded vinyl with embossed finish. There are six scallops with metal eyelets to receive drawstring for adjustability.

B. Headliner is turned and sewn with a lockstitch in such a manner to allow for adjustability.

C. Headliner extends around the bottom edge of the plastic body, and stitched through. This results in two layers of material (outer fabric and vinyl headliner) to secure and protect the bottom edge of the shako shell body.

There is a metal eyelet on each side of the hat body where the button prong passes through plastic.

D. High density polyethylene plume sockets are included and riveted to the body.

E. A metal spacer is used to affix the front chain to each side button.
A. Visor is non-breakable one-piece plastic, not laminated. It is secured to the shako body with lock-stitch safety sewing.

B. Visor color is molded through entire body of visor. The material is an engineering grade copolymer with low-temperature toughness, stain proof, fade and discoloration proof, impervious to ultraviolet light (sunlight).
3.18.6 CHINSTRAP

A. Chinstrap is ¾” pliable plastic with metal buckle and roller, and has a ½” keeper.
B. There are metal eyelets at chinstrap ends where button attaches (to prevent strap from being torn by button shank).
C. There is a ¾” nickel-plated brass chinstrap hook at the rear of the shako, attached with a metal clip.

[Diagram of Chinstrap Assembly]

BUTTONS

A. Side buttons are three-piece metal.
B. Buttons consist of prongs, base plate, and face plate. Side buttons are metal with spread prongs. Plastic buttons are not acceptable.

STYLING SPECIFICATIONS FOR BANDSMAN COAT FOR GOOSE CREEK HIGH SCHOOL

Styling specifications are provided for Goose Creek High since this will be the initial order submitted on this contract. All subsequent orders shall have independent styling requirements based on the selected design and school colors.

FABRIC

Raven Black, 100% Synthetic, Xtreme Dri Fabric or equivalent

STYLE

Waist length coat with a horizontal split from armhole to armhole and the bottom cut straight across. Aback cut straight.

CLOSURE

Back buttoned black nylon that zips down. The zipper style is YKK, heavy-duty of matching VISLON. The zipper is auto-locking and has a “separating” feature for maintenance and durability.
SPECIAL DETAILS

“Fully Constructed” that allows the coat to be fully machine-washable. The coat has performance-wear “Aerocool” lining for maximum breathability and comfort for the wearer. “Aerocool” lining is woven to absorb and evaporate moisture rapidly by capillary effect. The absorption, diffusion and evaporation system of this lining is designed to maintain cool body temperature and excellent comfort for the wearer. The coat also utilizes performance-wear canvas that is fully machine-washable.

The coat has snap tape at the cuffs to allow for adjustable hems without the necessity of sewing. The sleeves are a special pattern that allows freedom of movement for the wearer. The coat also has extended shoulders to allow more comfort for the wearer. There are special pre-molded (3/4" thick) firm foam shoulder pads with nylon tricot covering measuring 5" wide x 9” long at each shoulder. Lapover “comfort” style collar with no mylar and no hook and eye. Each coat has an identification number, as well as a barcode.

FRONT TRIM

Upper to be XD Raven Black and lower section to be XD Raven Black. Set on horizontal split is a 1” stripe of Gold Metallic Glitter. Set flush to the bottom of the gold stripe is ¼” stripe of Black Stan Twill. Set on lower section is a special three layer “G” design. Bottom layer is Gold Metallic Glitter attached with Gold Metallic satinstitch. Middle layer is five stripes of XD Divine White attached with Black satinstitch. Top layer is “G” of Gold Metallic Glitter attached with Gold Metallic satinstitch.

BACK TRIM

XD Raven Black. No Trim.

COMFORT COLLAR

XD Raven Black or equivalent on outer portion of collar and the collar lining. The “comfort” collar has eight layers of construction. The collar lining of Xtreme Dri fabric has a non-woven material, permanently sewn and bonded to the inside. Sewn directly to the inboard surface of this tandem collar lining construction, centered on the lining and running the circumference of the collar are two layers of 3/8” horse hair braid reinforcement. The outer collar shell, also made of Xtreme Dri fabric, has a non-woven material permanently sewn and bonded to the inside. Both the collar lining construction and the outer collar shell construction are sewn to two base layers of heavy duty Pellon forming the finished comfort collar. Overlap comfort collar. Left front has an extension with a diagonal end that extends past center and laps left over right. End to be bartacked shut. One 36L Gilt dome button attached with disc and ring set on end of overlap.
SHOULDER STRAPS

None

UPPER SLEEVE TRIM

XD Raven Black. No trim

CUFF

No trim.

STYLING SPECIFICATIONS FOR BANDSMAN JUMPSUIT FOR GOOSE CREEK HIGH

FABRIC

Raven Black, 100% Synthetic, Xtreme Dri Fabric or equivalent

OPTIONS

<table>
<thead>
<tr>
<th>Fully Lined</th>
<th>One-Half (1/2) Lined</th>
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<td>Adjustable Zipper</td>
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<tr>
<td>Suspender Buttons</td>
<td>French Fly</td>
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<tr>
<td>Front Zipper</td>
<td>Back Zipper</td>
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STRIPE

None

POCKETS

Welted Right Front.

SPECIAL FEATURES AND DETAILS

Each jumpsuit has an identification number, as well as a barcode. 1 ¼” shoulder straps of jumpsuit fabric with nylon slides. Four-way reinforced crotch. Fully constructed zipper to include two snaps, reinforcement and taped edges. Three inch (3”) letout center back. Snap tape on seams for special hem adjustment. There is also a piece of heavy duty black elastic in back of suspenders to allow more comfort for the wearer.

Left Chest: 3 ½” high diamond logo of black direct swiss, silver metallic direct swiss, and gold metallic direct swiss.
STYLING SPECIFICATIONS FOR HEADGEAR FOR GOOSE CREEK HIGH

HEADGEAR
Shako

STYLE
Flat top plus 1” added height

PLUMEHOLDER
Center front attached with screw post and nut

VISOR
Black

TOP MATERIAL
XD Raven Black or equivalent.

SIDE MATERIAL
XD Raven Black or equivalent.

BANDS
Bottom Only: XD Raven Black or equivalent.

ORNAMENT
Centered on shako front is a 5” tall x 2” wide Gold Rectangular two layer mirror attached with Velcro

CHINSTRAP
Black with gilt buckle. Metal grommets at end of chinstrap.

FRONT CHAIN
⅜” stripe of Gold Metallic Glitter with grommets each end.

SIDE BUTTONS
45L Gilt Dome
SPECIAL TRIM DETAILS

Metal hook in back of shako for chinstrap. Identification numbers.

ACCESSORIES FOR GOOSE CREEK HIGH

PAIR OF G. CUFFS

XD Raven Black or equivalent. Self-lined with top layer fused and one layer of strong back. Set down ¼” from top of cuff is a 1” stripe of Gold Metallic Glitter with one 36L Gilt dome button set on stripe on opening edge. Special “fin” of XD Divine White self-lined sewn to the top of each cuff. White to be set back from the opening edge. Special Velcro closure with a 3” wide gusset.

PLUME

14” White French Fountain with gold Mylar.

SHAKO BOX

A. Headwear carry case is “Shako-Mate” or equivalent.
B. MATERIAL: High Impact Polystyrene. This material is heat resistant, which prevents melting, and cold resistant, which resists breakage due to the material becoming brittle.
C. SIZE: 12” by 12” to accommodate headgear and plume as well as various accessory items. Smaller boxes that prevent plume and accessories from being stored are not acceptable.
D. HANDLE: The handle is rounded with the latch placed behind the handle. Boxes with the handle on top, preventing ease in removal from stacked position, are unacceptable. Carry case has a pebble grain finish to compliment appearance and prevent scratching.

1. Inside of box has reinforcement flanges to allow for stability, and aid in stacking when containers are stacked in open position.
2. Carry case is stackable to allow for storage. Stacking nodes are to be on underside of container with receiving units on top.
**GARMENT BAG**

200 denier nylon with IAP, shoe pouch, and one color imprint.

**WARRANTY**

Offeror warrants that all products furnished under this contract shall be free of defective material and workmanship, and shall otherwise perform in accordance with required performance criteria.

**CARE AND MAINTENANCE INFORMATION**

Care and Maintenance Booklets are to be submitted with each complete order, including a separate booklet on dry-cleaning instructions.

**DESIGN SERVICES**

Offeror shall provide design services to develop a unique uniform for each order placed against the contract resulting from this solicitation.

**DESIGN SAMPLE**

Offeror guarantees a design sample for each order placed against this contract shall be provided within 30 calendar days from receipt of order.

**GUARANTEED DELIVERY**

Orders shall be received within 120 days of receipt of order. On orders requiring longer lead times, Offeror must disclose guaranteed delivery date at the time of order. Consistent failure to meet delivery deadlines may be grounds for contract termination.
PAYMENT

The District’s payment terms are net 30 days after receipt of order. Any special payment terms and conditions required by the Offeror must be fully disclosed in their response to this solicitation. The District reserves the right to give preference to companies that do not require deposits.

OTHER ITEMS

The items specified herein are utilized to describe the requirements of a basic uniform with some accessories. Each order placed against this contract shall be unique and may include items not specifically identified herein.